

Principle 1

Plan, design, build, operate and maintain a statewide transportation system that protects the environment, prevents pollution and uses resources efficiently.

## Principle 2

Contribute to economic vitality and quality of life by applying sound environmental management practices which address the requirements of the public, users, carriers, industry and labor.

# Principle 3

Comply with applicable environmental legislation and regulations.

## Principle 4

Establish a program of review and continual improvement of environmental performance which accounts for technical and economic developments, scientific understanding, and significant environmental impacts.

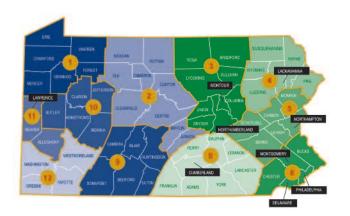
## Principle 5

Establish relevant and measurable objectives which endeavor to improve environmental performance and provide the means to gauge progress.

## Principle 6

Ensure employees understand these principles as well as their priority, and are furnished with the means to fulfill them

The Contract Administrator is the primary contact. They can provide additional information.



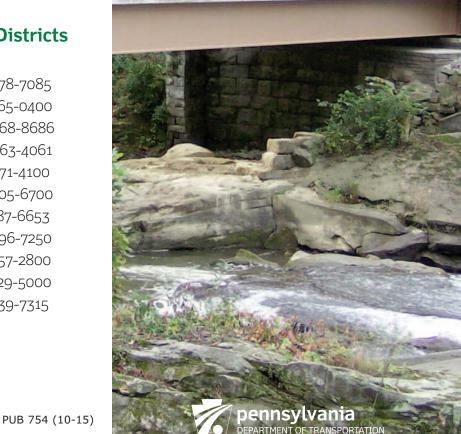
# **PennDOT Engineering Districts**

District 1	814-678-7085
District 2	814-765-0400
District 3	570-368-8686
District 4	570-963-4061
District 5	610-871-4100
District 6	610-205-6700
District 8	717-787-6653
District 9	814-696-7250
District 10	724-357-2800
District 11	412-429-5000
District 12	724-439-7315



# Working with Business Partners to Protect the Environment

Planning work activities following sound environmental practices to improve environmental performance and ensure regulatory compliance.



# STRATEGIC ENVIRONMENTAL MANAGEMENT PROGRAM

PennDOT's Strategic Environmental Management Program (SEMP) works to protect Pennsylvania's environment and conserve resources.

PennDOT's environmental policy, the **Green Plan Policy**, has three key principles.

The key principles of the policy are:

- Protect the environment;
- Conserve resources; and
- Comply with environmental laws and regulations.

### **PERFORMANCE MATTERS**

The nature of the activities may have significant potential to affect PennDOT's environmental performance and regulatory compliance.

As described in the Agreement Terms and Conditions, PennDOT's Business Partners are expected to understand how their work can affect the environment and ensure that employees follow sound practices to protect the environment.

### HELP PROTECT THE ENVIRONMENT

### **Evaluate business operations to ensure:**

- Proper management and disposal of waste generated.
- Adequate provisions for spill-release prevention.

- Spills and other releases to the environment are reported immediately to the PennDOT contact.
- Spills are cleaned up immediately and spill materials are disposed of properly.
- Discharges to drains and/or sewers have been approved by PennDOT.
- Compliance with erosion and sedimentation control plans.
- Business Partner employees are properly trained.

# WHAT A BUSINESS PARTNER NEEDS TO KNOW

- It is the Business Partner's (and those acting on their behalf) responsibility to understand and relay the information to employees.
- Who to contact at PennDOT in the event of an emergency.
- The environmental requirements in the Agreement.
- If Business Partner employees (and those acting on their behalf) need a current license or certification to perform the work.



# WHAT BUSINESS PARTNER EMPLOYEES NEED TO KNOW

- Proper labeling, storage and disposal of all environmentally sensitive materials used on-site or at the job location.
- Their work can affect the environment.
- PennDOT has an environmental program, SEMP, and an environmental policy, the Green Plan Policy.
- Work procedures that conform with SEMP and the Green Plan Policy.
- Environmental impacts that result if proper procedures are not followed.

These actions will not only protect the environment and the general public, but they will also save time and money.